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IN THE CLAIMS:

1. (Currently amended) Textile product composed of a weft and a warp, in which the weft and/or the warp are composed of strips of non-woven fabric, wherein the non-woven fabric is composed of hydro entangled, thermo-bonded or spun-bonded fibres.

2. (Cancelled)

- 3. (Previously presented) Textile product according to claim1, wherein the non-woven fabric is composed of a material chosen from viscose, polyethylene, polypropylene, polyamide, cellulose pulp.
- 4. (Previously presented) Textile product according to claim 1, wherein the non-woven fabric has a weight/surface ratio between 10 g/m² and 200 g/m².
- 5. (Original) Textile product according to claim 4, wherein the non-woven fabric has a weight/surface ratio of between 50 g/m² and 65 g/m².
- 6. (Previously resented) Textile product according to claim 1, wherein both the west and the warp are composed of strips of non-woven fabric.
- 7. (Previously presented) Textile product according to claim 1, wherein the weft or the warp is composed of strips of a material other than non-woven.
- 8. (Original) Textile product according to claim 7, wherein said material other than non-woven is chosen from yarns, paper, synthetic fibres.
- 9. (Previously presented) Textile product according to claim 7, wherein said strips of non-woven fabric and/or said strips of material other than non-woven have a width between 1 and 10 cm.
- 10. (Original) Textile product according to claim 9, wherein said strips of non-woven fabric and/or said strips of material other than non-woven have a width between 4 cm and 7 cm.

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11. (Previously presented) Textile product according to claim1, wherein said strips of non-woven fabric are obtained from processing waste.

12. (Previously presented) Procedure for the preparation of the textile product described in claim1, wherein the strips of non-woven fabric are subjected to weaving, realising a fabric in which the weft and/or the warp are composed of said strips of non-woven fabric.

13.-15. (Cancelled)

16. (Previously presented) The textile product according to claim 1, being manufactured as a cloth for cleaning floors, duster or cloth for cleaning small surfaces in the home, tablecloth, napkin matting, mat, mattress cover, bedspread, couch cover, cushion cover, car seat cover, or doormat.